The ZOLLER Tool Identification Code



zidCode



Simple, Fast, and Secure -»zidCode«

The efficient solution for tool identification and data transmission: The »zidCode« identification code developed by ZOLLER requires no network connection, instead transmitting data for complete tools conveniently via QR code.

The process is exceptionally simple: Tools are measured using your ZOLLER presetter and measuring machine as usual. Then all data is encrypted in a QR code and printed on a label. This QR code only needs to be scanned with the reader to automatically enter the data into the appropriate fields on the CNC machine controls. Manual data entry and typos are finally a thing of the past.

Ident-Nr. MILLCD80

Descr.

Plain milling cutter D80 S6

24.03.2016

12:12:15



Benefits

- Typos eliminated through secure, error-free data transmission
- Avoidance of machine crashes
- Very well suited for upgrading turning and milling machines and for machining centers
- Perfect application for turning lathes, since no RFID technology is included



»zidCode« - Keep Your Tool Data Under Control!

It's So Simple

01

Set | Measure | Save

Set and measure tools on the ZOLLER presetter and measuring machine

02

Print the QR Code

Print actual tool data on the label, including the QR code

03

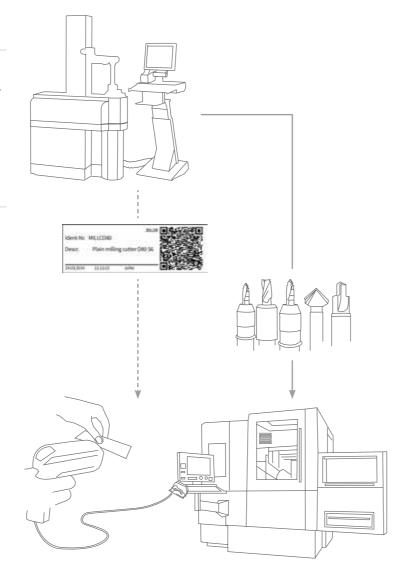
Scan »zidCode«

Scan »zidCode« label with QR code on the CNC machine, and the actual tool data is automatically entered into the correct fields on the controls of the CNC machine

04

Load Tool

Tool can be physically loaded into the CNC machine



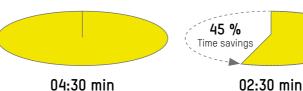
Quickly Read in 100% Correct Data

Processes

Secure and Efficient

With the ZOLLER »zidCode«, you can save 45% of the time* spent manually entering actual tool data into the machine controls. Input errors are also completely eliminated at the same time – doing away with time-consuming follow-up work and increasing process security.

Example of Data Input for 6 Tools:



without »zidCode«

02:30 min with »zidCode«

In Addition, You Will Benefit From:

More flexible conversions

Networkless transmission

Variable use on all machine tool types

* Time savings based on tool data input into the machine controls. To calculate the total savings for your production, please contact your responsible ZOLLER contact person.



»zidCode« Data Format for All Machine Controls with USB Keyboard Connection

such as Heidenhain, Fanuc, Siemens

Tool master data

Identification number

Description

T-number

Code

Tool recognition

Tool size

Duplo number

Change speed



Step data 1

Tool type
Length (Z)
Cross dimension (X)
Point angle
Lifetime
Remaining lifetime

Warning limit

Cutting edge radius

Difference of rotation center (Y)

Requirements

CNC machine (control) with USB connection, which recognizes an external USB keyboard and can simulate data input with this keyboard ZOLLER tool presetter and measuring machine with »pilot 3.0« or »pilot 2 mT« image processing version 1.15.0.0 or higher, or »pilot 1.0« image processing version 1.15.13.0 or higher and thermo-label printer

Scope of Delivery

»zidCode« unit with 1D/2D scanner for thr control at the machine Software for »zidCode« on ZOLLER tool presetter and measuring machine with »pilot 3.0«, »pilot 2 mT« or »pilot 1.0« image processing Thermo label printer (25 mm x 75 mm) Optionally available as radio version

Presetting & Measuring

Tool Management

Inspection & Measuring

Automation

Everything from a single source.

Everything for your success.

Everything with ZOLLER Solutions.

